

Work Order ID 80234

Wednesday, February 15, 2012 12:00:03 PM

80234*Rush*

Page 1

Item ID: D350-578-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Bearpaw

Stop ***NS2***

Start Date: 2/15/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 2/15/2012 Req'd Qty: 1.00

1

Customer:

Reference: DISSASSEMBLE

Approvals: Process Plan: *mf*Date: *12-02-15* Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

D2432

Rev F3

200

0.00

200

Packaging

Memo

0.00

Packaging

PULL FROM STOCK D350-578-011 B 77742

DISSASSEMBLE AND RETURN PARTS UNDER ORIGINAL BATCH
NUMBER*SP 12-02-15*

210

QC21 - Final Inspection - Work Order Release

0.00

210

QC

Memo

0.00

Quality Control

*12/2/15**mf**12-02-15*

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Work Order ID: 80234

Parent Item: D350-578-011

Parent Item Name: Bearpaw

Start Date: 2/15/2012

Required Date: 2/15/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 07-01-02 JLM
IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC
IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| AN4-17A Bolt | | Purchased | No | | | | Each | 562.0000 | | | | | |

m118628 SP.

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST358 | 16 | |
| 116419 | 16 | |
| 116704 | 0 | |
| ST359 | 546 | |
| 112314 | 8 | |
| 118983 | 300 | |
| 119798 | 8 | |
| 120187 | 230 | |

D2182B
Rubber Cushion

Manufactured No

f 450.8842

-2.5 SP

| Location | Loc Qty | Loc Code |
|----------|-----------|----------|
| ST410 | 450.88417 | |
| 66063 | 41.61817 | |
| 73932 | 409.266 | |

D2274
Radius Block

Manufactured No

Each 331.0000

2.5

B77034 SP.

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST007 | 331 | |
| 78589 | 331 | |

D2432
206 (24") Bearpaw

Manufactured No

Each 1.0000

B78324 SP.

SP 12-02-15

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST017 | 1 | |
| 77862 | 1 | |

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Work Order ID: 80234

Parent Item: D350-578-011

Parent Item Name: Bearpaw

Start Date: 2/15/2012

Required Date: 2/15/2012

Start Qty: 1.00

Required Qty: 1.00

D2438 Manufactured No Each 152.0000
Clamp

B 69737 SP

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST456 | 152 | |
| 77038 | 34 | |
| 78594 | 118 | |

D2529 Manufactured No Each 605.0000
Washer

B¹² 6086 SP

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST010 | 605 | |
| 66953 | 2 | |
| 79221 | 403 | |
| 79485 | 200 | |

MS21042L4 Purchased No Each 5,335.0000
Nut

-12 SP

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST300 | 5335 | |
| 117441 | 59 | |
| 117601 | 157 | |
| 118451 | 133 | |
| 119017 | 200 | |
| 119075 | 4786 | |

12x

NAS1149D0463J Purchased No Each 4,130.0000
Washer

SP²⁴ 12-02-15

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST298 | 4130 | |
| 116805 | 0 | |
| 117460 | 2 | |
| 118384 | 113 | |
| 118612 | 3 | |
| 119075 | 1843 | |
| 119097 | 169 | |
| 120644 | 2000 | |

24x

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Work Order ID: 77742

77742

Parent Item: D350-578-011

D350-578-011

Parent Item Name: Bearpaw

Start Date: 12/20/2011

Required Date: 1/6/2012

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A New Issue 07-01-02 JLM
IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC
IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|--|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| AN4-17A # *AN4-17A* S Bolt | | Purchased | No | | | 160 | Each | 504.0000 | 12 | 96 | | | |
| <div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div> <div> <div>ST359</div> <div>504</div> <div></div> </div> <div> <div>118628</div> <div>104</div> <div></div> </div> <div> <div>118983</div> <div>300</div> <div></div> </div> <div> <div>119798</div> <div>100</div> <div></div> </div> | | | | | | | | | | | | | |
| D2182B *D2182B* Rubber Cushion | | Manufactured | No | | | 160 | f | 580.1642 | 2.5 | 20 | | | |
| <div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div> <div> <div>ST410</div> <div>580.16417</div> <div></div> </div> <div> <div>66063</div> <div>53.94817</div> <div></div> </div> <div> <div>73932</div> <div>526.216</div> <div></div> </div> | | | | | | | | | | | | | |
| Cut qty 6 at 5.00" long D2274 S *D2274* Radius Block | | Manufactured | No | | | 160 | Each | 1.0000 | 12 | 96 | | | |
| <div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div> <div> <div>ST010</div> <div>1</div> <div></div> </div> <div> <div>73389</div> <div>1</div> <div></div> </div> | | | | | | | | | | | | | |
| D2432 S *D2432* 206 (24") Bearpaw | | Manufactured | No | | | 160 | Each | 0.0000 | 2 | 16 | | | |

** SP-
m 11/23/14 6ex.
x m 12/01/87 65x

** SP

** B7610430X SD
B77034 60x 12-01-20

** 78324

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Work Order ID: 77742

77742

Parent Item: D350-578-011

D350-578-011

Parent Item Name: Bearpaw

Start Date: 12/20/2011

Required Date: 1/6/2012

Start Qty: 8.00

Required Qty: 8.00

D2438

Manufactured No

160

Each

131.0000

6

48

**

D2438

Clamp

SP. 12-01-20

Location

Loc Qty

Loc Code

ST456

131

69737

84

73400

47

48x

D2529

Manufactured No

160

Each

238.0000

12

96

**

D2529

Washer

SP. 12-01-20

Location

Loc Qty

Loc Code

ST016

238

71161

6

76086

232

96x

MS21042L4

Purchased No

160

Each

9,233.000

12

96

**

MS21042L4

Nut

SP 12-01-19.

Location

Loc Qty

Loc Code

ST300

9233

117441

51

117601

342

118451

133

119017

3707

119075

5000

96x

REFERENCE ONLY

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Work Order ID: 77742

77742

Parent Item: D350-578-011

D350-578-011

Parent Item Name: Bearpaw

Start Date: 12/20/2011

Required Date: 1/6/2012

Start Qty: 8.00

Required Qty: 8.00

NAS1149D0463J

Purchased

No

160

Each

8,902.000

24

192

NAS1149D0463.J

**

SP12-01-19

Washer

Location

Loc Qty

Loc Code

ST298

8902

116025

16

116805

0

117291

1

117460

2

118179

42

118384

194

118612

3

119042

11

119075

8464

119097

169

192 x

REFERENCE ONLY

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